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WESTWARD Filler Metal 0.045 ER80SD2, 20AP77

Item **33GXH2061** Mfr. Model **20AP77**

Product Details

Item Reference: **20AP77**	Width (in): **2**
Brand: **WESTWARD**	Height (in): **1**
Weight (lb): **10**	Harmonization Code: **7229909000**
Length (in): **37**	

Product Description

TIG Welding Rod AWS Classification ER80S-D2 Material Low-Alloy Steel Process TIG Welding (GTAW) Overall Diameter 0.045 in Overall Length 36 in Tensile Strength (As Welded) 80 ksi Yield Strength (Minimum Required) 68 ksi Yield Strength (As Welded) 68 ksi Series ER80S-D2 Weight 10 lb For Material Type Low-Alloy Steel to Low-Alloy Steel Welding Current Designation DCEN For Welding Position Flat Horizontal Overhead Vertical-Down Vertical-Up