



LINCOLN ELECTRIC K4406 Electrodes Low-Alloy Steel E9018-B3 H4R, 786WM5

Item **33VRH1437** Mfr. Model **ED032884**

Product Details

Item Reference: 786WM5	Width (in): 5.125
Brand: LINCOLN ELECTRIC	Height (in): 12.625
Weight (lb): 24	Harmonization Code: 8311100000
Length (in): 5.125	Country of Origin: United States

Product Description

K4406 Stick Electrodes AWS Classification E9018-B3 H4R Material Low-Alloy Steel Process Stick Welding (SMAW) Overall Diameter 3/32 in Overall Length 12 in Tensile Strength (Minimum Required) 90 ksi Tensile Strength (As Welded) 102 to 104 ksi (Stress-Relieved 1 hr @ 1275 Degrees F) 94 to 99 ksi (Stress-Relieved 8 hr @ 1275 Degrees F) Yield Strength (Minimum Required) 77 ksi