



LINCOLN ELECTRIC K4404 Electrodes Low-Alloy Steel E8018-B2 H4R, 786WM4

Item **33VRH1436** Mfr. Model **ED032883**

Product Details

Item Reference: 786WM4	Width (in): 6
Brand: LINCOLN ELECTRIC	Height (in): 14.75
Weight (lb): 50	Harmonization Code: 8311100000
Length (in): 6	Country of Origin: United States

Product Description

K4404 Stick Electrodes AWS Classification E8018-B2 H4R Material Low-Alloy Steel Process Stick Welding (SMAW) Overall Diameter 5/32 in Overall Length 14 in Tensile Strength (Minimum Required) 80 ksi Tensile Strength (As Welded) 93 to 99 ksi (Stress-Relieved 1 hr @ 1275 Degrees F) 88 to 93 ksi (Stress-Relieved 8 hr @ 1275 Degrees F) Yield Strength (Minimum Required) 67 ksi