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LINCOLN ELECTRIC K4404 Electrodes Low-Alloy Steel E8018-B2 H4R, 786WM1

Item **33VRH1433** Mfr. Model **ED032879**

Product Details

Item Reference: **786WM1**	Width (in): **12**
Brand: **LINCOLN ELECTRIC**	Height (in): **5**
Weight (lb): **30**	Harmonization Code: **8311100000**
Length (in): **18**	Country of Origin: **United States**

Product Description

K4404 Stick Electrodes AWS Classification E8018-B2 H4R Material Low-Alloy Steel Process Stick Welding (SMAW) Overall Diameter 1/8 in Overall Length 14 in Tensile Strength (Minimum Required) 80 ksi Tensile Strength (As Welded) 93 to 99 ksi (Stress-Relieved 1 hr @ 1275 Degrees F) 88 to 93 ksi (Stress-Relieved 8 hr @ 1275 Degrees F) Yield Strength (Minimum Required) 67 ksi