



LINCOLN ELECTRIC K4405 Electrodes Low-Alloy Steel E8018-C1 H4R, 786WA8

Item **33VRH1409** Mfr. Model **ED030880**

Product Details

Item Reference: 786WA8	Width (in): 5.125
Brand: LINCOLN ELECTRIC	Height (in): 18.625
Weight (lb): 50	Harmonization Code: 8311100000
Length (in): 5.125	Country of Origin: United States

Product Description

K4405 Stick Electrodes AWS Classification E8018-C1 H4R Material Low-Alloy Steel Process Stick Welding (SMAW) Overall Diameter 1/4 in Overall Length 18 in Tensile Strength (Minimum Required) 80 ksi Tensile Strength (As Welded) 82 to 89 ksi (Stress-Relieved 1 hr @ 1125 Degrees F) Yield Strength (Minimum Required) 67 ksi Yield Strength (As Welded) 67 to 76 ksi (Stress-Relieved 1 hr @ 1125 Degrees F) Series Excalibur 8018-C1 MR Weight 50 lb For Material Type Low-Alloy Steel to Low-Alloy Steel