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LINCOLN ELECTRIC K4389 Electrodes Carbon Steel E7024-1 18 L, 786VX5

Item **33VRH1381** Mfr. Model **ED010360**

Product Details

Item Reference: **786VX5**	Width (in): **19**
Brand: **LINCOLN ELECTRIC**	Height (in): **4.5**
Weight (lb): **50**	Harmonization Code: **8311100000**
Length (in): **6.25**	

Product Description

K4389 Stick Electrodes AWS Classification E7024-1 Material Carbon Steel Process Stick Welding (SMAW) Overall Diameter 1/4 in Overall Length 18 in Tensile Strength (Minimum Required) 70 ksi Tensile Strength (As Welded) 77 to 86 ksi Yield Strength (Minimum Required) 58 ksi Yield Strength (As Welded) 66 to 71 ksi Series Jetweld 1 Weight 50 lb For Material Type Carbon Steel to Carbon Steel Welding Current Designation AC DCEN DCEP For Welding Position Flat Horizontal