



LINCOLN ELECTRIC Stick Electrode 3/32 Dia 25 lb., 49JR53

Item **33VRH1363** Mfr. Model **ED032887**

Product Details

Item Reference: 49JR53	Width (in): 5.2
Brand: LINCOLN ELECTRIC	Height (in): 12.3
Weight (lb): 26	Harmonization Code: 8311100000
Length (in): 5.2	Country of Origin: United States

Product Description

Stick Electrode AWS Classification E9018-B3 E9018-B3 H4R Material Low-Alloy Steel Process Stick Welding (SMAW) Overall Diameter 3/32 in Overall Length 14 in Tensile Strength (Minimum Required) 90 ksi Tensile Strength (As Welded) 102 to 104 ksi (Stress-Relieved 1 hr @ 1275 Degrees F) 94 to 99 ksi (Stress-Relieved 8 hr @ 1275 Degrees F) Yield Strength (Minimum Required) 77 ksi