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LINCOLN ELECTRIC Stick Electrode 3/32 Dia 25 lb., 49JR53

Item **33VRH1363** Mfr. Model **ED032887**

Product Details

Item Reference: **49JR53**	Width (in): **5.2**
Brand: **LINCOLN ELECTRIC**	Height (in): **12.3**
Weight (lb): **26**	Harmonization Code: **8311100000**
Length (in): **5.2**	

Product Description

Stick Electrode AWS Classification E9018-B3 E9018-B3 H4R Material Low-Alloy Steel Process Stick Welding (SMAW) Overall Diameter 3/32 in Overall Length 14 in Tensile Strength (Minimum Required) 90 ksi Tensile Strength (As Welded) 102 to 104 ksi (Stress-Relieved 1 hr @ 1275 Degrees F) 94 to 99 ksi (Stress-Relieved 8 hr @ 1275 Degrees F) Yield Strength (Minimum Required) 77 ksi