



ESAB Welding Electrode 5/32 dia., 60HJ85

Item **33AQJ1294** Mfr. Model **55044030G0**

Product Details

Item Reference: 60HJ85	Width (in): 8.4
Brand: ESAB	Height (in): 3.2
Weight (lb): 24	Harmonization Code: 8311100000
Length (in): 14.4	Country of Origin: Czech Republic

Product Description

Stick Electrode AWS Classification E7018-1 H4R Material Carbon Steel Process Stick Welding (SMAW) Overall Diameter 5/32 in Overall Length 14 in Tensile Strength (Minimum Required) 70 ksi Tensile Strength (As Welded) 86 ksi Yield Strength (Minimum Required) 58 ksi Yield Strength (As Welded) 73 ksi Series 7018-1 Prime Weight 24 lb For Material Type Carbon Steel to Carbon Steel Carbon Steel to Low-Alloy Steel Low-Alloy Steel to Low-Alloy Steel Welding Current Designation AC DCEP